

# Receiving Report

Date: 8/11/11  
Supplier: CAMP

Batch No: M129872  
Dart P/O: 7509

Packing Slip: Yes ☒ No ☐  
Invoice: Yes ☐ No ☒  
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☐ No ☒  
Shipment Complete: Yes ☒ No ☐ N/A ☐  
QC6 Inspection: 108-11-12 N/A ☒  
Work Order:                      N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M30412	1250 W/25	100	50	0	20	
M606116	R 1625	24	0	0	24	

Initials of receiver (if shipment OK) Level 12                     

Production/Admin:                       
Date: 08/11/12  
Received/Costing: RCP 7926  
Initial: CS

Location

# Dart Aerospace Ltd

## Receiving Slip

Date Nov 12, 2008	Page 1
Receipt Number RCP00009426	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613) 632-3336  
Fax: (613) 632-4443

### Purchase From:

Campi Steel  
935 Boul. Du Havre  
Valleyfield, QC J6S 5L1

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-CAM002	PO00007509

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR1250W125	304 RD Tube 1.250 x .1 MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING B/N109872	80.0000	f	16.550000	1,324.00	Nov 12, 2008
	M6061T6T0500W1	6061-T6 RD Tube .500 x QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR AMS 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N109872	60.0000	f	5.500000	330.00	Nov 12, 2008

Comments:





# Purchase Order

Date Nov 04, 2008	Page 1
Purchase Order Number PO00007509	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**Vendor Address:**

Campi Steel  
935 Boul. Du Havre  
Valleyfield, QC J6S 5L1  
Phone (800) 667-4248  
Fax (450) 377-5696

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	Nov 04, 2008	N30	yours	Nov 11, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
800.0000	M304TR1250W125	304 RD Tube 1.250 x .125	11/11/2008	No	16.550000	f ✓	1,655.00
		Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING					
24.0000	M6061T6R1625	6061T6 ROUND BAR 1.6	11/11/2008	No	8.350000	f	200.40
		Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62					
		ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128					
		4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160					
60.0000	M6061T6T0500W125	6061-T6 RD Tube .500 x .	11/11/2008	No	5.500000	f ✓	330.00
		Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER					
		WW-T-700/6 OR AMS 4080 OR AMS 4082 OR					
		QQ-A-200/8 OR QQ-A-225/8					
Comments: Qty change from 20 to 24' on 2nd item		<b>Tax Summary:</b>		109.27		Less:	
		GST		0.00		Included tax	0.00
		GSTME		0.00		Subtotal	2,185.40
		GSTND				Total tax	109.27
		Entered By: LLACELLE		Total purchase order in			
		Approved By:		CAD Dollars			2,294.67

31500

# KAISER ALUMINUM FABRICATED PRODUCTS

## CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

CUSTOMER PO NUMBER: 80-35954		CUSTOMER PART NUMBER: AT/5.12/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 201880	LINE ITEM: 002	SHIP DATE: 08/08/2008	KAISER LOT NUMBER: F00002770	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 872.000 LB	QUANTITY: 332.000 PCS	SA NUMBER: 201118	DIA/ID/THICK: —	WIDTH: —	LENGTH: 12.000 FT
SHIP TO:			SOLD TO:		

### Actual Physical Properties

REFERENCE	DASH	SAMPLES	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CORR TACS	BEND
F00002770	0001	1	47.0	44.2	15.5	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Er	Zr	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6381	.61	.33	.22	.05	.99	.09	.06	.04	.00	.00	.01	.01	.02
R6300	.63	.31	.21	.04	.98	.08	.04	.02	.00	.00	.01	.01	.02

**Q. C. REVIEWED**

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00002155

*Wilfredo A. delaCruz*

Kaiser Order Number: 201880

Page 1 of 2

Line Item: 002

AT

5.12

734

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

**CERTIFIED TEST REPORT**  
<http://www.KaiserAluminum.com>

**Applicable Requirements:**

Description: OD: 0.500"; Wall: 0.120"; Round 0  
AMS-4082N ASTM-B210-04 ~~WW-T-700/6F~~  
WE TAKE EXCEPTION TO PARA. 6.2.1. Per AMS 4082N, WAS NOT OILED.  
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005

**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

**Q. C. REVIEWED**

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

*Wilfredo A. delaCruz*

Plant Serial: 00002155

Kaiser Order Number: 201880

Line Item: 002



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

## MILL TEST CERTIFICATE

ISO 9001:2000 PED CERTIFICATE (Certificate No.: QAC0021058/A) DATE OF ISSUE: 2008/9/12

### CUSTOMER:

P.O. NO.: MNS859

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.

CHEMICAL CONTENTS (Wt%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr	Mo
SPECIFICATION	<0.035	<2.00	<0.045	<0.030	<1.00	10.0-14.0	16.0-18.0	2.00-3.00
RESULTS (PRODUCT)	0.023	0.81	0.040	0.003	0.40	11.09	16.61	2.07

### PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS	TS	EL	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)				(Mpa) $\geq 205$	(Mpa) $\geq 515$	(%) $\geq 35$				
0.750	0.083	20	08-8-75	25	136	365	605	65.0	OK	OK	74	OK
1.315	0.120	20	08-8-145	25	334	320	530	65.0	OK	OK	72	OK

### REMARKS:

AS PER ASTM A213/ASME SA213-07  
WALL THICKNESS TOLERANCE AS PER ASTM A269-07  
IN COMPLIANCE TO NACE MR0175-2002  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-08-09-61

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT  
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Q.C. Reviewed

10/10/2008

Manager of Quality Assurance Department

39508

ASTM A213/A269

**Purchase Order**

Date Nov 04, 2008	Page 1
Purchase Order Number PO00007509	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**FAKED**  
*2011/09***Vendor Address:**

Campi Steel  
935 Boul. Du Havre  
Valleyfield, QC J6S 5L1  
Phone (800) 667-4248  
Fax (450) 377-5696

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	Nov 04, 2008	N30	yours	Nov 11, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
100.0000	M304TR1250W125	304 RD Tube 1.250 x .125	11/11/2008	No	16.550000	f	1,655.00
		Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING					
20.0000	M6061T6R1625	6061T6 ROUND BAR 1.6	11/11/2008	No	8.350000	f	167.00
		Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62					
		ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128					
		4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160					
60.0000	M6061T6T0500W125	6061-T6 RD Tube .500 x .	11/11/2008	No	5.500000	f	330.00
		Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER					
		WW-T-700/6 OR AMS 4080 OR AMS 4082 OR					
		QQ-A-200/8 OR QQ-A-225/8					

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY****Comments:****Tax Summary:**

GST 107.60  
GSTME 0.00  
GSTND 0.00

**Less:**

included tax

0.00

**Subtotal**

2,152.00

**Total tax**

107.60

**Total purchase order in**

CAD Dollars

2,259.60

Entered By: *CL* CLAVOIEApproved By: *W*